

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph beginning at page 3, line 3 and ending at page 3, line 13 with the following amended paragraph:

--According to the present invention ~~for achieving the object~~, there is provided a method of manufacturing a low pressure injection type RIM mold, comprising a first step of machining ~~Styrofoam~~ STYROFOAM® (a polystyrene foam sold by Dow Chemical Co.) material so that a skin material with a base for a product can be prepared using skin data on the product; a second step of preparing an outer frame around the machined skin material and pouring epoxy onto the machined skin material to prepare a lower mold; a third step of releasing and inverting the lower mold after the epoxy has been completely cured, and performing NC machining on the released portion of the lower mold; a fourth step of preparing a thickness-defining portion on the inverted lower mold using wax or resin by means of machining for the thickness of the product, bosses and a rim; a fifth step of preparing an upper mold by pouring epoxy onto the machined surface; and a sixth step of removing the thickness-forming portion.--

Please replace the paragraph beginning at page 4, line 10 and ending at page 4, line 14 with the following amended paragraph:

--A first step of the method shown in FIG. 6 is the step of forming a skin material based on skin data on a product. In this step, the skin material 10, including a base 11, for the product is formed using a ~~Styrofoam~~ STYROFOAM® (a polystyrene foam sold by Dow Chemical Co.) material. Thereafter, as shown in FIG. 7, a second step of the method is performed in such a manner that an outer frame 20 is prepared around the skin material and epoxy is poured onto the skin material to prepare a lower mold 30.--

Please replace the paragraph beginning at page 5, line 4 and ending at page 5, line 8 with the following amended paragraph:

--In the method of manufacturing the RIM mold according to the present invention, the skin material 10 is prepared using the ~~Styrofoam~~ STYROFOAM® (a polystyrene foam sold by Dow Chemical Co.) material, which are easy to be subjected to NC machining, instead of wood or resin (first step), and the RIM mold is then manufactured using the skin material 10 without repeatedly pouring gel-coat or epoxy. The subsequent steps of the method will be described in greater detail as follows.